##

**METAL CUT-OFF SAW**

## Metal Cut Off Abrasive Saw.jpgScope

This document is intended to estimate potential human health and environmental risks posed by current and potential future conditions at **State Library of Queensland (State Library) Fabrication Lab** Facility. The risk assessment describes the approach to the risk assessment and facilitates appropriate ways to evaluate current and future risks.

Refer to the **Safe Operating Procedures** (**SOP**) for information regarding the safe usage and check list for this equipment.

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| Plant/Equipment Description: **Metal cut-off saw** |
| Leaders:  **Daniel Flood** |
| Locations:  **Fabrication Lab** |
| Assessment Date:  **02/03/2020** | Review Date:  **02/03/2021** |

*N.B. This assessment can remain active for up to 5 years. However, an annual monitoring and review process should be undertaken and recorded – refer to the last page of this document.*

*Below are the details of the manufacturing or production processes attributed to this item of equipment categorised by their assessed inherent risk levels (refer to the Equipment/Process Risk Matrix). The actions required for approval for each level of inherent risk are mandatory.*

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| **Inherent Risk Level** | **Details of Processes** | **Action Required/Approval** |
| 🗹 | **High** | * Only when cutting regular stock at right angles to blade. Materials should be uniformly sectioned, and securely held in the vice, against the fence.
* When longer lengths of stock are securely supported at either end.
* When the machine is positioned securely on a flat, level work surface. Consideration for sparks in cutting operation must be controlled.
* When members are only permitted to participate in these processes under direct supervision.
 | * A *Plant Risk Assessment* is required to be completed.
 |
| 🗹 | **Extreme** | * When cutting regular or irregular section stock at a set angle to blade.
* When cutting material less then 200mm long.
* When members are NOT always under the supervision.
 | * Consider alternatives to using the plant/equipment.
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Minimum standards

| Minimum qualifications and experience *Listed below are the general “minimum” recommendations for the management of this Plant/Equipment.*🗹 *Indicate the minimum management controls.*  |
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|  X State Library Staff with experience, ability and competency in the safe use of this plant/equipment  *(indicate one or more of the following):*X Specific knowledge of the safe and correct use of this plant/equipmentX Experience (i.e. previous involvement and familiarity) in the safe use of this plant/equipmentX Demonstrated expertise, ability and competency with this plant/equipment[ ]  Documented qualifications relating to the use of this plant/equipment (e.g. in a staff profile) **OR** X A Contractor, other than a State Library staff member, with:X Expertise in the safe and correct use of this plant/equipment[ ]  Documented qualifications that demonstrate experience, ability and competency in the safe use of this plant/equipment. |
|  X Will any staff require initial and/or ongoing training for the safe use of this plant/equipment?If yes, give details:  **Initial safety training for new staff** |
| X Will members be operating this plant/equipment?If yes, state how members use of this plant/equipment will be managed (e.g. Workshop Safety Induction)Give details:  **Safety Induction and under general supervision** |
|  Further information if required:  |
|  |
|  Minimum control requirements  |
|  Supporting documentation available in the school on this plant/equipment includes: X Operators ManualX Safe Operating Procedures (SOP)X Equipment Maintenance Records (EMR)X A process for recording members safety induction e.g. Members induction register X A process for recording staff training and experience, e.g. Staff induction register |
|  X All guards are in place and in good working order for this plant/equipment  |
|  [ ]  Safe Working Zones are defined for this plant/equipment (e.g. yellow lines and/or appropriate signage)  |
|  X Suitable personal protective equipment (PPE) is available to be used by all operators |
|  X This plant/equipment complies with relevant safety standards |
|  Further information if required:  **Supervisor to assess and define all Safe Working Zones** |

Hazards and control measures

*Listed below are indicative hazards/risks and suggested control measures. These are by no means exhaustive lists. Add details of any other hazards/risks or additional controls you intend to implement.*

🗹 *Indicate the control measures adopted. Detail their implementation and any additional controls required.*

| **Hazards/Risks** | **Hierarchy of Recommended** **Control Measures** | **Yes** | **No** | **Details of how this will be implemented***(and any additional controls)* |
| --- | --- | --- | --- | --- |
| **Exposure to Rotating****or Moving Parts:*** **Entanglement and**

**Entrapment**Could hair, clothing, ties, jewellery or other materials become entangled with moving parts of plant or materials in motion?* **Crushing and Pinching**

Could anyone be crushed or pinched due to falling, uncontrolled or unexpected movement of plant or its load tipping or rolling over, or contact with moving parts during testing, inspection or maintenance?* **Cutting, Stabbing**

**and Puncturing**Can anyone be cut, stabbed or punctured by coming into contact with moving plant or parts, or objects such as ejected work piece or waste? | 1. Where possible, all potentially hazardous portable plant and machinery, including the bench mounted metal cut off saws, are substituted or replaced with less hazardous alternatives.
 | X | [ ]  | **Supervisor to consider the requirements and alternates** |
| 1. All necessary machinery guards and safety devices are in place protecting workers from all moving parts.
 | X | [ ]  | **As per the manufacturer’s standards** |
| 1. “Lock Out” or warning “Danger” tags are affixed to all plant under repair or maintenance preventing workers from using the equipment.
 | X | [ ]  | **Standard LOTO Procedures** |
| 1. Staff and member training is provided to minimise exposure to these hazards.
 | X | [ ]  | **Safety induction** |
| 1. Safe operating procedures (SOPs) are available and clearly displayed.
 | X | [ ]  | **Located with equipment and in SOP folder** |
| 1. “Safe Working Zones” are clearly defined. Where practical, all metal cut-off saws are isolated away from other work activities.
 | X | [ ]  | **Supervisor or JSA to address requirements** |
| 1. Emphasis is placed on the requirement for plant operators to remove all jewellery, tuck in loose clothing and tie back long hair.
 | X | [ ]  | **As per SOP requirements**  |
| 1. All approved personal protective equipment (PPE) is used where required.
 | X | [ ]  | **All PPE is provided as per SOP requirements**  |
| **Slips, Trips, Falls** **and Abrasions:**Can anyone using the plant or in the vicinity of the plant, slip, trip or fall due to the working environment or other factors?e.g. Poor housekeeping, dust on floors, slippery or uneven work surfaces, power cables across work areas causing injuries and abrasions? | 1. Slip resistant flooring is encouraged in workspaces. Regular checks are made for unsafe wear and damage. Inspections are made for any power leads, etc.
 | X | [ ]  | **Anti-slip mats available if required** |
| 1. Procedures are in place for the disposal of all waste materials around all work spaces where bench mounted portable metal cut-off saw activities are to be performed.
 | X | [ ]  | **Storage & waste disposal procedures** |
| 1. Staff training is provided to minimise exposure to these hazards.
 | X | [ ]  | **Safety induction** |
| **Environmental:*** **Noise**

Is it likely that the normal operation of this plant will produce excessive noise levels?* **Dust, Fumes and**

**Vapours**Is it likely there will be airborne dust particles, toxic fumes or volatile vapours produced and therefore be present in the workspace?* **Lighting**

Is there insufficient lighting to operate this plant in a safe manner? Is there a possible strobe lighting effect caused by faulty fluorescent tubes in the workspace? | 1. The portable, bench mounted metal cut-off saw is regularly maintained to help minimise the risk of exposures to these hazards.
 | X | [ ]  | **Routine checks and maintenance**  |
| 1. Portable plant and equipment maintenance is documented.
 | X | [ ]  | **Service records** |
| 1. Exposure to noisy workshop environments is monitored and evaluated regularly for all workers.
 | X | [ ]  | **Monitoring of excess noise during operations by supervisor** |
| 1. Engineering controls (or physical changes) such as mandatory machinery guarding or any protective safety screens and enclosures are in place in all workspaces and all in good working condition.
 | X | [ ]  | **As per manufacturers standards** |
| 1. Staff and members training is provided to minimise exposure to these hazards.
 | X | [ ]  | **General induction training and housekeeping procedures** |
| 1. All ducted fume extraction systems are fully maintained, cleaned and emptied, connected and operational.
 | X | [ ]  |  **Use a portable dust extraction** |
| 1. Good lighting is provided to all workspaces and this is maintained on a regular basis. Fluorescent tubes are checked and replaced as required.
 | X | [ ]  | **As per workspace risk assessment and housekeeping procedures**  |
| 1. All approved personal protective equipment (PPE) is used where required.
 | X | [ ]  | **All PPE is provided. As per SOP requirements** |
| **Electrical:**Can the operator be injured by electrical shock due to working near or contacting with damaged or poorly maintained live electrical conductors such as power outlets, extension leads, safety switches, starters and isolators or casual water on the floor near plant and machinery?  | 1. Visual checks are made of all portable power tools, their electrical switches, plugs and power leads, etc.
 | X | [ ]  | **Routine checks and maintenance**  |
| 1. Electrical safety inspections, testing and tagging, etc. are completed regularly as per guidelines for all portable power tools.
 | X | [ ]  | **Annually. As per QLD WHS requirements**  |
| 1. Warning “Danger” tags (or similar) are affixed to all portable power tools under repair or maintenance preventing workers from using them.
 | X | [ ]  | **LOTO procedures**  |
| 1. Electrical maintenance on all portable power tools is documented.
 | X | [ ]  | **Electrical register**  |
| **Exposure:*** **Friction**

Is the plant likely to generate heat by friction? Could the plant operator accidentally come into contact with moving materials or machinery components resulting in friction burns to the skin, particularly hands?* **Hazardous**

**Substances**Is it likely that the plant operator or others nearby in the workspace could be exposed to hazardous or toxic chemicals such as oils, volatile vapours, fumes or airborne toxic particulates? | 1. The portable, bench mounted metal cut off saw is regularly maintained to help minimise the risk of exposures to these hazards.
 | X | [ ]  | **Routine maintenance and servicing**  |
| 1. Portable plant and equipment maintenance is documented.
 | X | [ ]  | **Service records** |
| 1. Any potentially hazardous waste materials, toxic dusts and fumes resulting from this metal cutting process are monitored and managed.
 | X | [ ]  | **Dust extraction and air filter monitoring by Supervisor**  |
| 1. Staff and members training is provided to minimise exposure to these hazards.
 | X | [ ]  | **General induction training and housekeeping procedures** |
| 1. “Safe Working Zones” are clearly defined. Where practical, all metal cut-off saws are isolated away from other work activities.
 | X | [ ]  | **Supervisor or JSA to address the requirements**  |
| 1. All approved personal protective equipment (PPE) is used where required.
 | X | [ ]  | **All PPE is provided. As per SOP requirements** |
| **Ergonomics and****Manual Handling:**Can the plant be safely operated, in a suitable location, providing clear and unobstructed access? Poorly designed work stations often necessitate teachers and students performing manual tasks involving heavy lifting and lowering, pushing, pulling or carrying, etc. Such tasks then contribute to a range of musculoskeletal sprains and strains for workers.  | 1. Machinery and work benches are planned and adjusted to a comfortable work height thus minimising any unsafe or excessively strenuous manual tasks.
 | X | [ ]  | **Standing height benches or floor to minimize manual handling of metal materials**  |
| 1. Sufficient workspace is provided to help ensure unobstructed, safe operation.
 | X | [ ]  | **Supervisor to assess workspace requirements** |
| 1. Safe Working Zones are clearly defined. Floors are free of excessive wood dust, waste materials and other extraneous objects.
 | [ ]  | X | **Supervisor or JSA to address the requirements** |
| 1. Staff training is provided with regard to manual handling techniques and procedures to minimise exposure to these hazards.
 | X | [ ]  | **Staff safety and manual handling inductions.** |
| **Explosion and Fire:**As a consequence of using this particular item of plant and equipment, could anyone be injured by the release of stored energy triggered by volatile, explosive substances such as stored gasses, vapours or liquids? Could fire and explosion also result from a build-up of wood dust under the table saw, in the dust extraction system or in confined ceiling spaces? | 1. Fire extinguishers of the correct type are readily available in all workspaces and positioned near exit doorways.
 | X | [ ]  | **As per Australian Standards** |
| 1. Staff training is provided regarding procedures for the correct and appropriate use of fire safety equipment.
 | X | [ ]  | **Annual safety training** |
| 1. Exits from buildings and other work areas are defined and access to them kept clear of obstructions.
 | X | [ ]  | **As per Australian building code**  |
| 1. Safety signage is posted clearly denoting the location of all fire safety items and emergency exits.
 | X | [ ]  | **As per Australian building code** |

| **Other Hazards/Risks** | **Additional Control Measures***These would relate to the specific student needs, locations and conditions in which you are conducting your activity.* |
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| **Approval** |
| Submitted by: Simon McKellar | Date: 02/03/2020 |
| **[ ]**  | Approved as submitted. |
| **[ ]**  | Approved with the following condition(s):      |
| **[ ]**  | Not Approved for the following reason(s):      |
| By:       | Designation:       |
| Signed: | Date:        |

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| Staff members involved in the use of this risk assessment and the associated plant and equipment: |
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 | *Signature:*  ……………………………….. *Date:**Signature:*  ……………………………….. *Date:* *Signature:*  ……………………………….. *Date:* *Signature:*  ……………………………….. *Date:* *Signature:*  ……………………………….. *Date:* *Signature:*  ……………………………….. *Date:* *Signature:*  ……………………………….. *Date:* *Signature:*  ……………………………….. *Date:*  |

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| **Monitoring and Review***This Plant and Equipment Risk Assessment is to be monitored and reviewed annually for a further four (4) years.* |

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| **Review 1:** | **Yes**  | **No** |
| * Are allocated risk levels and “Actions required” unchanged over the past 12 months?
* Are Minimum Standards and Recommended Control Measures unchanged over 12 months?
* Staffing details have remained unchanged over the past 12 months?
 | [ ] [ ] [ ]  | [ ] [ ] [ ]  |
| If the responses are “NO” for any question, record current details here, and list all staff changes *(with signatures)* |
| Reviewed by:  | Designation:  |
| Signed: | Review Date :  |

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| **Review 2:** | **Yes**  | **No** |
| * Are allocated risk levels and “Actions required” unchanged over the past 12 months?
* Are Minimum Standards and Recommended Control Measures unchanged over 12 months?
* Staffing details have remained unchanged over the past 12 months?
 | [ ] [ ] [ ]  | [ ] [ ] [ ]  |
| If the responses are “NO” for any question, record current details here, and list all staff changes *(with signatures)* |
| Reviewed by:  | Designation:  |
| Signed: | Review Date :  |

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| **Review 3:** | **Yes**  | **No** |
| * Are allocated risk levels and “Actions required” unchanged over the past 12 months?
* Are Minimum Standards and Recommended Control Measures unchanged over 12 months?
* Staffing details have remained unchanged over the past 12 months?
 | [ ] [ ] [ ]  | [ ] [ ] [ ]  |
| If the responses are “NO” for any question, record current details here, and list all staff changes *(with signatures)* |
| Reviewed by:  | Designation:  |
| Signed: | Review Date :  |

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| **Review 4:** | **Yes**  | **No** |
| * Are allocated risk levels and “Actions required” unchanged over the past 12 months?
* Are Minimum Standards and Recommended Control Measures unchanged over 12 months?
* Staffing details have remained unchanged over the past 12 months?
 | [ ] [ ] [ ]  | [ ] [ ] [ ]  |
| If the responses are “NO” for any question, record current details here, and list all staff changes *(with signatures)* |
| Reviewed by:  | Designation:  |
| Signed: | Review Date :  |

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