

# Shut down

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## Shut down

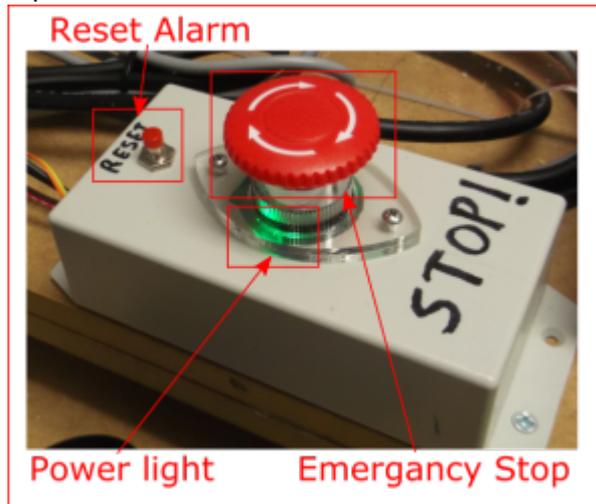
- Make sure the machine is clear of any tooling.



- Press 'Reset' then 'Home' to realign machine to zero.
- Remove tooling and collet, put away.



- Send machine to 'safe' position.



- Press 'STOP!' button.
- Put away tools, PPE and scrap material
- Vaccume and sweep up workspace.