



# CNC Tooling

SLQ Wiki Fabrication Lab 2026/06/01 01:19

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[Standard Vcarve settings used in the Fabrication Lab including The Edge CNC](#)

tool database

## Router Tooling

### Router Bits

#### End Mills

##### Small Compression

##### Large Compression

##### Straight Cut

##### Up Cut

##### Down Cut

### Drill Bits

### Drag Knife

- Fits in a 1/4in router collet (7mm)
- Enables you to cut thicker materials
- Maximum cutting depth: 1/4 in. (6.3mm)
- Minimum cut radius in materials thinner than 1/8 in. (3.1 mm): 1/8 .in (3.1mm)
- Minimum cut radius in materials over 1/8 in. (3.1mm) thick: equals material thickness
- Offset 4mm

### Creaser

Creasing Attachment

Fits on all Donek Tools Drag Knives (D2 or D4 recommended) Can be used to Crease cardboard and foam Can be used with a 28mm Olfa (TM) or Fiskars (TM) rotary cutting wheel Tool Offset (20.3mm)