



Pausing a Cut / Clearing Debris

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Pausing a Cut / Clearing Debris

If a piece is moving or get stuck in the extractor.

- Pause the cut with the red stop button
- Wait for the machine head to withdraw
- Watch the controller
 - Wait for the spindle to stop
- Watch the spindle - verify it has stopped.

Use emergency stop if necessary

Note -if the machine is turned OFF mid operation, wait 1 minute to turn ON.