



# Feeds and Speeds

SLQ Wiki Fabrication Lab 2026/06/07 14:59

# Feeds and Speeds

## For Standard Edge Tooling

[https://docs.google.com/spreadsheets/d/1flL9ZOC\\_weOjXdPY9px2M7dTDZCjzP4SEi1CgMqP-7c/edit#gid=1940660496](https://docs.google.com/spreadsheets/d/1flL9ZOC_weOjXdPY9px2M7dTDZCjzP4SEi1CgMqP-7c/edit#gid=1940660496)

The Edge tool database for

vcarve

Helpful Info on Calculation of Feeds and Speeds

<http://www.onsrud.com/files/pdf/LMT-Onsrud-CNC-Prod-Routing-Guide.pdf>

[http://www.multicam.com.au/files/multicam\\_tool\\_catalogue.pdf](http://www.multicam.com.au/files/multicam_tool_catalogue.pdf)

<http://cncrouterbits.com.au/>