Feeds and Speeds

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For Standard Edge Tooling

https://docs.google.com/spreadsheets/d/1flL9ZOC_weOjXdPY9px2M7dTDZCjzP4SEi1CgMqP-7c/edit#gid=1940660496

The Edge tool database for

vcarve

Helpful Info on Calculation of Feeds and Speeds

http://www.onsrud.com/files/pdf/LMT-Onsrud-CNC-Prod-Routing-Guide.pdf

http://www.multicam.com.au/files/multicam_tool_catalogue.pdf

http://cncrouterbits.com.au/