



Daily Setup

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~~REVEAL~~

Daily Setup

Prepare Space



- Sign out Pit Key
- Establish Comms via walkie talkie (Channel 21)
- Open Roller Door
- Place bollards out for CNC work area
- Check dust extractor bag /Empty if required

Prepare Space Continued

- Turn on compressor
- Ensure required PPE is available and that the space is tidy enough to commence work.
- Remove MDF cover board from waste board. **(2 person lift recommended)**
- Check the condition of waste board for high spots and lightly sand where necessary
- Turn on the CAD Computer, digital signage, lights and fan where necessary

Setup Machine

- If there is a cutting tool/bit on the machine - ensure it is secure.
- Ensure Spindle is clear for warmup procedure.
- Test Vacuum Bed Compressor
- Test Dust Extractor

Setup Machine Continued

- Turn on CNC machine and wait for it to go through its start up procedure

- Home the machine
 - select Warm up spindle and OK (5 Mins)
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