Commonly Used Tabs and Functions

Commonly Used Tabs and Functions

A2MC Tabs

FUNCTION	NOTES
Tab 1 - Jobs Mode	
Tab 2 - Position & Jog Mode	
Tab 3 - Speed Mode	
Tab 4 - Spindle RPM	
Tab 5 - Origin Mode	
Tab 6 - Tooling Mode	
Tab 7 - Function Mode	

Spindle Functions

FUNCTION	NOTES
Function 01 - Machine Properties	
Function 02 - Verify Job	
Function 09 - Abort Job	
Function 16 - Set Parking Position	
Function 20 - Set Material Thickness	
Function 25 - Set Tool Height	
Function 27 - Set User Z Origin	
Function 28 - Set and Plane Waste Board	
Function 30 - Edit Tools	
Function 31 - Change Active Tool	
Function 40 - Current Job Properties	
Function 41 - Feed Speed	
Function 42 - Spindle Control	
Function 43 - Job Repeat	
Function 44 - Job Array	
Function 45 - Plunge Speed	
Function 46 - Measured Move	
Function 47 - Cut Rectangle	

Tangential Knife Functions

Function 24 - Set Knife Length	
Function 42 - Rotate Knife	
Function 58 - Swap from Spindle to Knife Control	
Function 67 - Knife Overcut/Undercut Compensation	
Function 822- Set up Tangential Knifes	

LINKS

CNC Router Operations

Other Operations - Staff Only

Multicam CNC Induction